Abstract: This paper is part of a fundamental research on indigenous Dayaks motif of Sarawak as part of innovative design element for a contemporary chair design. Reviews of existing study on relation between novel, augmented, and copied design is used as a basis for establishing a distinctive Sarawak essence in the Malaysian furniture industry through industrial design methodology. The research opportunities are focus on a number of significant disparities that have restricted the development of competitive furniture designs which include manufacturers’ unfamiliarity with innovative design approach, lack of understanding on the importance of good design, uncertainty on user needs, and inappropriate use of critical design elements. This article provides an academic viewpoint on the importance of industrial design methodologies to the development of new innovation and performance of new furniture by outlining the appropriate industrial design services for each development stage. This viewpoint could be translated as a general guideline that can be referred and adapted by the furniture industries in order to produce innovative high quality furniture products that would enable them to compete in the local and international market.

Keywords: Indigenous motif, Industrial design, Furniture design

1. Introduction

The furniture industry is one of the most prosperous industries in Malaysia. In fact, Malaysia stands among the world’s top ten wooden furniture producer with 2% share of the global furniture market or Ringgit Malaysia 4 billion of the total Malaysia export earnings from export of timber products in 2010 (1). The Malaysian Industrial Development Authority (MIDA) earlier in 2011 revealed that it has approved major furniture projects that created employment for about 5,000 people (2). Now, Malaysia is stepping further into being recognised as furniture design destination (3). The country has the potential to provide creative and innovative international high fashion furniture design based on local design elements. However, these elements have not being explored and exploited to create a truly Malaysian essence. Europe is famous for the “Italian style” luxury furniture and Indonesia is well-known for the exclusive teak furniture, which has proved to be highly in demand with the affluence users throughout the country. One distinct indigenous design element that could be applied to the furniture design in Malaysia is the indigenous Dayak’s Motifs (Refer to Figure 1). These motifs are well recognised in Malaysia and could well be adopted as one of the prominent image of Malaysian furniture.
The indigenous Dayak’s motifs, albeit being eminent in Malaysia are only applied in customised furniture for specific users (Refer to Figure 2). This approach has confined the furniture locally and did not help in proclaiming the design at international level. Apart from the customised furniture, there has been very minimal authentic local design for furniture as majority of the furniture design in Malaysia are copies of existing renowned and established design. Therefore, there is a need for optimisation of local elements in the design of Sarawak furniture but perhaps the main question that should be ask before embarking with the project is how shall it be done? There are several ways to design furniture but due to the stiff competition in the market, one has to find a methodology that would allow the design to compete and be profitable in both the local and international market. Industrial design is one of the methodologies that have proven to play an increasingly significant role in enhancing the quality of products by emphasising aesthetics appeal and innovative utilities.

2. Innovation Opportunity

To be competitive in the current market environment, furniture manufacturers have to adopt an innovative strategy that will give them the competitive edge not only in the aspects of technology but also aesthetics and utilities. New ideas and method are needed by the enterprise to improve their product values. These values can be determined through understanding of user needs, both physically and psychologically. A research conducted on the psychological needs of consumers revealed that more consumers are willing to pay a higher price for
higher level of satisfactions (4). However, in the midst of the rising cost of production and transportation, most manufacturers are unwilling to invest in new technology. This has made industrial design as the best cost effective alternative in innovating every aspect of product design and development, manufacturing, and marketing.

Industrial design, however, is practically unfamiliar with most furniture manufacturers in Sarawak. Most furniture manufacturers tend to reproduce new furniture based on existing design with modifications of some features to avoid exact replication of the original design. The process of reproducing designs in this way does not contribute to new innovation and basically deprived the consumer’s psychological needs. In the recent Sarawak Furniture Industry Entrepreneurs Development Seminar 2012 organised by the Forest Research Institute of Malaysia (FRIM) and Universiti Malaysia Sarawak, most of the participating manufacturers and suppliers are not familiar with industrial design terminology. In fact the participating organisations and suppliers are only introduced to the methodology during the seminar.

The furniture design fundamentals are already well established particularly in the aspects of structural configuration, materials, ergonomics, and functionalities. These fundamentals are so established that the only way to make differentiations on the design is through its appearance, and appearance is closely associated with aesthetics. The aesthetics appeal of a furniture product is the first factor that attracts consumers. Consumers will be interested in the furniture if the design appeals to their personal preference. However it will be a difficult task for manufacturers to meet all personal preference, thus the best approach is to embark on creating and establishing a universal image. Similar to a corporate identity, a product image must portray several significant aspects such as the products originality, quality, durability, and recognition. Among those aspects, to get recognition for furniture to represent the image of a state or country needs meticulous consideration. Since the indigenous Dayak’s motif design is highly recognised among Malaysians and tourists as the image of Sarawak, it is possible to incorporate these motifs in the furniture design and adopt them as the identity of Sarawak furniture.

Sarawak’s Dayak’s indigenous motifs designs are beautiful and mythical (5). They have the greatest potential to be incorporated in contemporary furniture design. The unique designs are however very delicate and may need comprehensive research in order for the design to be successfully integrated into the total design of the furniture. If the indigenous motifs are to be combined, special consideration need to be given to the creation of the combined pattern design in order to prevent discontentment of the indigenous groups over the claim of the furniture’s name. Sustainability of the design, creative innovation and use of quality materials should be emphasis in the development to establish the new design as well as providing some advantages over its competitors, both in the local and international markets. Design research should also be conducted on stylising the design to meet international market trends. The output of the research will be contemporary furniture inspired by Dayak’s indigenous motifs.

3. Industrial Design Methodology

The main purpose of industrial design is to meet the needs of the users through critical visual and tangible elements within the design (6). The influence of industrial design is unrestricted as industrial design services can be applied in most industries (7). The process of industrial design has been described as phases of activities that are primarily user-driven rather than technology driven (8,9). This implies that industrial design process relates
mainly to aspects between user and the product rather than the relations internal to the product. Therefore activities that relate to the technical aspects of the product do not fall under industrial design. Instead, these activities are generally engineering related.

![Figure 3 - Generic industrial design process (Adopted from: Ulrich & Eppinger, 2000)](image)

Generically, the process of industrial design involves six stages that begin with 1) Investigation of user needs. 2) Conceptualisation of design. 3) Preliminary refinement of a design. 4) Final concept selection of a design. 5) Production of control drawings. 6) Coordination with cross-functional project members (Refer to Figure 4). For each stage of the process, emphasis is given to achieve the final goals of satisfying both the manufacturer and consumer needs by continuously considering the industrial design critical measures (Refer to Table 1) (10).

The industrial design critical measures are the key aspects that must be considered by the furniture manufacturers in producing competitive furniture products. In the aspect of usability, the furniture must enable ease of use as well as maintenance. The quality of interaction between the user and the furniture must be optimised while the quantity of negative interaction should be minimised. The safety aspects of the furniture must conformed to the international standards, which generally emphasised on the safety of material used, structural rigidity, and ergonomics. To enable the furniture to securely compete in the market, the design should revealed features of differentiators which made the design different from what are already in the market. The unique and stylist design of the furniture could instil the pride of ownership, image and style. The first impression of potential customers towards the furniture is inspired by the appearance of the furniture therefore the design of the furniture must be aesthetically appealing in order to attract the attention of potential buyers.

Many manufacturers today are looking for cost effective ways to compete in the market. The stiff competition in the market today leads to the need of very quick product change. Industrial design provides a cost effective and innovative ways to meet the quick demand through redesigning of enhance features without effecting the technology and workability of the product. Industrial design may also be involve in the manufacturing stage of furniture production by assisting in the configuration design of assembly area that optimised ergonomics in the work areas. Industrial design can be utilised on materials selections for furniture thus facilitating environmental friendly disposal of old furnitures.
Industrial Design Critical Measures

<table>
<thead>
<tr>
<th>I. Usability (Utilities)</th>
<th>Ease of use; ease of maintenance; quality and quantity of interaction; safety; novelty of interaction; ergonomics</th>
</tr>
</thead>
<tbody>
<tr>
<td>II. Aesthetics</td>
<td>Product differentiation; pride of ownership, image and fashion; communication.</td>
</tr>
<tr>
<td>III. Costs</td>
<td>Cost benefits and trade-offs; appropriate usage of resources.</td>
</tr>
<tr>
<td>IV. Production</td>
<td>Manufacture and assembly; appropriate usage of raw materials; tooling; packaging.</td>
</tr>
<tr>
<td>V. Product life-cycle</td>
<td>Life-cycle design; material selection</td>
</tr>
</tbody>
</table>

Table 1 – Industrial design critical measures and objectives

4. Project Overview

This section describes an overview of a furniture project that utilised the industrial design methodology in the design and development process. The work is part of a final year student project on the adaptation of indigenous Dayak Iban motifs on contemporary furniture design.

4.1 Design

Figure 4 – A traditional ‘Pua Kumbu’ design that is adapted as a design element to portray the image of Sarawak furniture

In Sarawak, the most notable indigenous motif is the Iban carving and the ‘pua kumbu’ woven textile (Refer to Figure 4). Pua kumbu was chosen as the subject that will be adapted as one of the design element in the furniture design. As mentioned in the Sarawak Museum Journal, pua kumbu is an exotic textile, often referred to as a blanket but more appropriately simply called a cloth. There are numerous uses of pua kumbu
which has great significance in the traditional life of the Iban communities. Sometimes pua kumbu is referred to as the sacred blanket as it is also used in farming rituals and other ceremonies.

The execution of the design process begins with identification of the suitable motif that is to be adapted. The pua kumbu motif design is the most suitable as it is symmetrical and publicly well known. The symmetrical design of pua kumbu also distinct it from the indigenous design of other communities in Sarawak. Several interviews and surveys were conducted with users and experts in the field and inputs data from the investigations were used to create the initial concept of the new furniture. Several development of conceptual design ideas were generated based on the data (Refer to Figure 5). A conceptual design of a stylised pua kumbu however must not deviate from its original essence. A final design idea is selected based on acceptable rationales and justifications. A validation exercise is also conducted on the design by potential consumers and experts. Once the final design is selected, the process proceeds to refinement of the design to further enhanced the features to the overall furniture design. Basically, the pattern design of pua kumbu is stylised and modernised without affecting intrinsic values of the pattern. The final pattern design is then applied on the furniture design which is developed concurrently with the pattern design. Industrial design methodology is applied in the design and development process of the occasional furniture (Refer to Figure 6 and 7).

![Figure 5 – Survey result of customer’s preference on features for a new furniture design proposal](image)

![Figure 6 – Analysis of the Iban indigenous motifs to be develop for the new furniture design proposal](image)
5. Contribution to Design Knowledge

In today’s design world, companies cannot avoid but to follow four main trends in design (Le Masson, et. al., 2010). If Sarawak furniture design is to be recognised internationally, contemporary transformations must be done to optimise innovation-based competitiveness. The application of industrial design knowledge in Sarawak furniture industry enables furniture companies to keep up with the trends.

Organising Collective Design

As mentioned in Section 2, investing in new technology will cost the company more as new technology normally comes with additional cost in training new staffs, employing specialised or dedicated technician, and purchasing of supporting hardware and software. Industrial design is knowledge acquirable through both formal and informal learning approach which may lead to minimal increase in design resources but is far less expensive than investing in new technology. Employing industrial designer to work together with product engineers and carpenters obliges the company to carry out major transformation which is not only quantitative, the functions of its product department also change. For example, with the introduction of industrial design new specialties emerged among the product engineers and carpenters in the product department as industrial design changed the design traditions which require them to work together to fully understand and implement industrial design.
methodology. Comprehensive understanding of industrial design methodology can avoid misunderstandings or confrontations when there are restrictive views of design normally within traditional design approach.

**Changing Identity of Object**

The identity of furniture product of Sarawak is surrounded by uncertainty. There is lack of knowledge in determining an identity of the furniture product thus profound changes are needed in the responsibility of the product engineers and carpenters. It has become a crucial challenge for product engineers and carpenters to learn and understand industrial design in order to design coherent and shareable furniture systems using semiotic models. Generally and more often, products generated needs, but the situations have changed now whereby it is a question of finding the best possible methods that go much further. As mentioned earlier, furniture systems can be consider as mature product thus product engineer and designer need to create new identity for furniture systems allowing further innovation in furniture design approach. With industrial design, those involved in the furniture design and development could explore new functions, competencies, and values rather than continuously fine-tuning well-identified systems. The adaptation of indigenous ideas and grass root innovation through industrial design methodology in the furniture industry of Sarawak would give rise to more product variety, originality, as well as production of new knowledge.

**Design Organisation and New Challenges of Design Reasoning**

New departments will need to be added to the traditional functional departments within furniture organisations. The fact that most furniture company in Sarawak, notably in project management, the so-called cross-functional teams is incomplete. The creation of industrial design department built new means of interaction with the existing team which would facilitate innovative respond to new challenges.

The introduction of industrial design to the Sarawak furniture industry also called for generic theories on design reasoning to help elaborate the industrial design methodology. Another challenge is to propose a tool for innovative furniture system design perhaps in the form of a rigorous formal framework.

**6. Conclusion**

![Figure 9 – The new integrated indigenous motif create a sense of ethnicity in a modern office environment](image-url)
The application of Dayak indigenous motifs are mainly on handicrafts and cottage industries products. There is very limited furniture designed with integrated Dayak motifs in the local and international market. The application and exploitation of the Dayak motifs on furniture design is virtually non-existence in the local furniture industry. With the integration of the motifs and modern asymmetrical design through industrial design, a new image of contemporary wooden furniture is created through the process of industrial design (Refer to Figure 9).

The application of stylised motif designs, improved manufacturing techniques, used of suitable and durable traditional materials of wood and fabric were emphasise to ensure the sustainability of the selected motifs and culture. The introduction of this new height of furniture design into the local and international furniture market will not only provide exclusivity to the motifs but also prominently promote the modernised Dayak’s ethnic culture internationally.

7. Reference


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